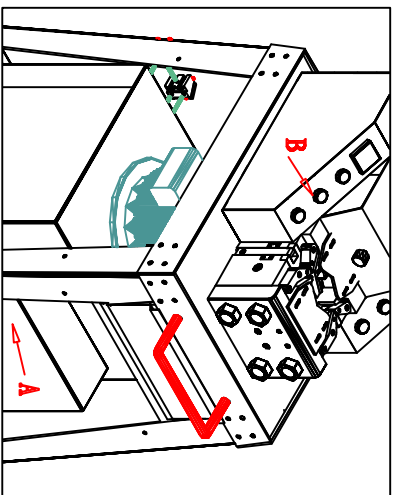
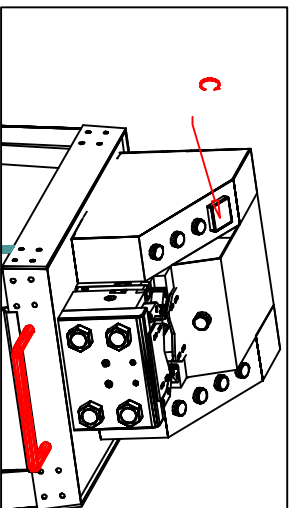


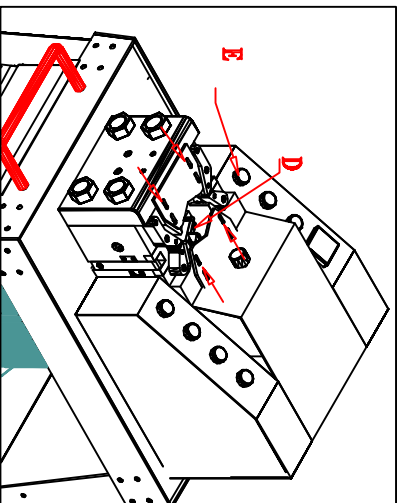
1. 首先將總電源A打開,確認馬達轉向是否正確,並將油泵馬達B開啓.



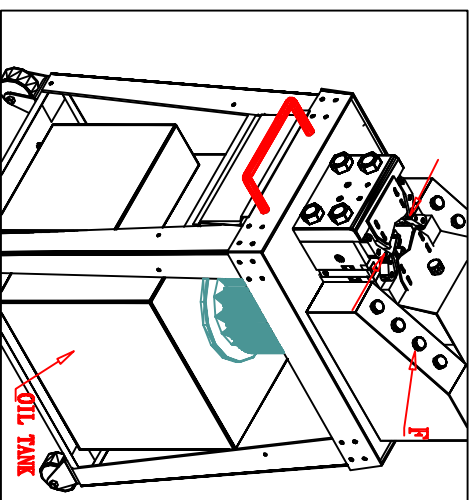
2. 選擇所需線徑之次數設定C.



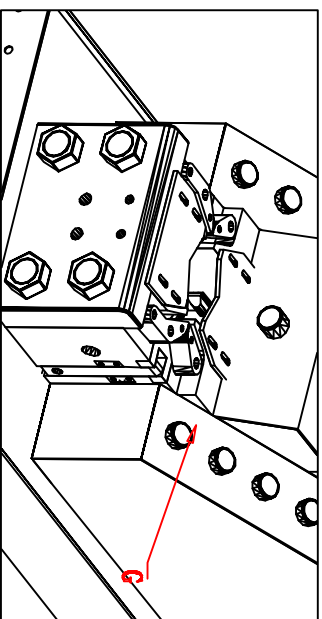
3. 使用模具固定鈕E,將模具置入固定位子D,置入後並將固定板確實蓋上且旋上固定螺絲.



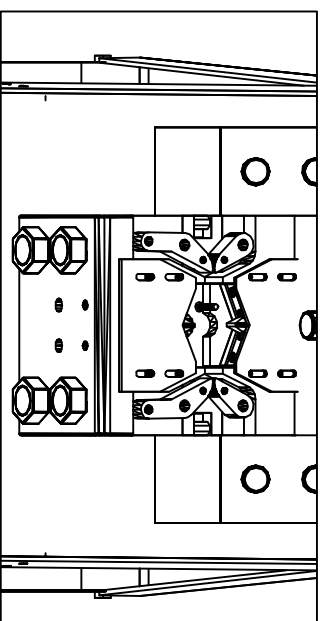
4. 使用腳踏開關F,使模具全開,並將線材置入模具中位子,確實線材末端相互接觸.(踏板壓下即全開,放開即圖上).



5. 按下擠壓開始鈕G,開始擠壓.



6. 擠壓完成,取出線材.  
(壓接完成後夾具自動全開).



# TCS 101DL COLD PRESSURE WELDER

CAPACITIES: ALUMINIUM/ COPPER 2.0mm-6.0mm

## 注意事項-

- \* (確認電壓為 220 V 且確實接好接地線).
- \* (確認馬達轉向是否正確).
- \* (調整模具所需之間隙,間隙約為線徑1/3寬).

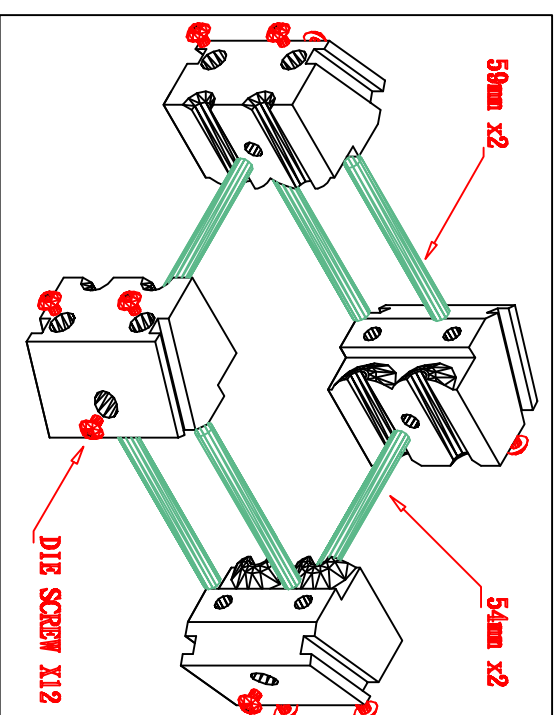
## 壓力設定值-

- \* 調整壓力範圍  
(100~150 kpa maximum)

## 模具附件-

- \* DIE PIN (5 x 54mm x2)
- (5 x 59mm x4)

- \* DIE SCREW X12



村盛機電有限公司

TSUSUN